

## PRODUCT DATA

## PARACEM

### DESCRIPTION

Acrylic paint for outside and inside use.

### MAIN PROPERTIES

High durability - perfect saponification resistance - particularly high covering capacity - sufficiently breathing (water vapour permeable) - hardly permeable to rain - excellent weather resistance.

### RECOMMENDED USES

For old or new substrates like masonry, cement rendering or plaster, concrete, tiles, plaster boards and wooden panels.

### TECHNICAL DATA

|                             |   |
|-----------------------------|---|
| Appearance:                 | Satin matt (gloss 60°: ± 5%)  |
| Colour:                     | White + colour chart + Mathymix   |
| Density:                    | ± 1,5 g/cm <sup>3</sup>   |
| Solids Content:             | In volume: ± 46%<br>In weight: ± 64%  |
| Recommended film thickness: | Wet film: ± 100 micron (cons.: 10 m <sup>2</sup> /l)<br>Dry film: ± 45 micron (cons.: 10 m <sup>2</sup> /l) |
| Flashpoint:                 | Not flammable   |
| VOC-content:                | 25 g/l max.   |
| Ready-for-use mixture:      | 31 g/l max.   |
| Category:                   | A/c   |
| EU Limit values:            | 75 g/l (2007) / 40 g/l (2010)   |

|                     |                                     |
|---------------------|-------------------------------------|
| <b>Drying times</b> | 20°C/50% r.h.                       |
| To touch:           | ± 40 minutes (10 m <sup>2</sup> /l) |
| To handle:          | ± 2 hours (10 m <sup>2</sup> /l)    |
| To recoat:          | ± 4 hours (10 m <sup>2</sup> /l)    |
| Full hardness       | ± 1 day                             |

### Coverage

|              |  |
|--------------|--|
| Theoretical: | 7 - 10 m <sup>2</sup> /l per coat  |
| Practical:   | Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application. |

### SURFACE PREPARATION

The substrate must be sufficiently dry and stable; clean thoroughly.  
In case of fungal growth: treat first with an adequate moss-preventing product.  
On porous substrates apply first a coat of Parafix or Pegafix / Paracem (25 / 75).  
On very smooth bricks, apply a first coat of Noxyde diluted with 25% water, or a coat of Pegalink. Impregnate old chalking paints, after cleaning, with a coat of Fixonal or Pegafix.  
Fill up holes and seal joints or fissures with Elastofill. If necessary, fill with Pegaflex. Flat down and remove dust. Hereafter, apply 1 - 2 coats of Paracem.

### DIRECTION FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

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### APPLICATION & THINNING

- Brush: Apply with flat brush.
- Roller: Apply with dispersion roller.
- Air-atomised spray: Dilute with water (3 - 5%).
- Airless spray: Nozzle: 013 - 018 / Pressure: 180 bars.
- Cleanup: Water.
- Thinning:
- For outside use: do not dilute.
  - For inside use: dilute with 5 to 10% of water or even better with 5% of Fair-Décor.

### APPLICATION CONDITIONS

Minimum 5C / Maximum 80 % R.H.

### SAFETY

Consult Safety Data Sheet and Safety Information printed on the can.

### SHELLIFE / STORAGE CONDITIONS

2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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