

## PRODUCT DATA

## FILLCOAT

### DESCRIPTION

Waterproofing product based on solvent soluble high polymers.

### MAIN PROPERTIES

Instantly waterproof - to 1300% elastic - good resistance against weather influences, mineral acids (max. 10% in water) - not resistant against solvents and alkaline substrates - does not contain bituminous products - excellent adhesion on different substrates.

### RECOMMENDED USES

Waterproof finish of roofs, non-walkable terraces, gutters, ridge-pieces, chimney stacks, pipes, etc.

### TECHNICAL DATA

Appearance:	Satin gloss (gloss 60°: ± 45%)
Colour:	Light grey - dark grey - black
Density:	1,03 - 1,06 g/cm <sup>3</sup>
Solids Content:	In volume: 42 - 44%
	In weight: 51 - 54%
Recommended film thickness:	Wet film: 1000 micron (cons.: 1 l/m <sup>2</sup> )
	Dry film: 430 micron (cons.: 1 l/m <sup>2</sup> )
Flashpoint:	40°C. Flammable
VOC-content:	485 g/l max.
Ready-for-use mixture:	485 g/l max.
Category:	A/i
EU Limit values:	600 g/l (2007) / 500 g/l (2010)

**Drying times** 20°C/50% r.h.  
To recoat: 3 - 14 days with the same product. 6 weeks with a paint.

### Coverage

Theoretical: 1 coat of 1 - 1,5 l/m<sup>2</sup>  
Apply 2 coats in combination with the Dacfill-fleece (see below).  
Practical: Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

### SURFACE PREPARATION

Remove dust, mud, grease, moss and withered leaves carefully. The spots to be repaired are cleaned with a hard broom and sponged. After cleaning, Fillcoat can be applied directly on bituminous substrates, hard PVC, polyester, zinc, aluminium, glass, tiles, etc.  
Porous materials (concrete, stone, wood) must first be dried and pre-treated with a coat of Primer 44HS.

In case of repeatedly repaired spots, important or active cracks, Fillcoat without fibres is to be reinforced with Dacfill-fleece: apply a coat of Fillcoat (about 1 l/m<sup>2</sup>), unroll Dacfill-fleece in it and cover it immediately with another coat of Fillcoat.

### DIRECTION FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

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### APPLICATION & THINNING

- Brush: Do not dilute.
- Roller: Do not dilute.
- Air-atomised spray: Not recommended
- Airless spray: Do not dilute.  
Nozzle: 18 - 23 / Pressure: 220 bars.
- Cleanup: Thinner 22 or white spirit.

### APPLICATION CONDITIONS

Can be applied during all weather conditions, except for snow.

### REMARKS

- Adhesion primer on Dac Alu.
- Recoatable with Dacfill, Coating PRT or Dac Alu.
- Never apply to polystyrene insulation or onto new concrete (concrete should be at least 2 years old).
- **Do not** apply Fillcoat as priming coat under Dac Hydro Alu.

### SAFETY

Consult Safety Data Sheet and Safety Information printed on the can.

### SHELLIFE / STORAGE CONDITIONS

5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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