



Guard Two Pack Chromate Etch Primer

Description: A two pack semi-transparent polyvinyl butyral etch primer, containing zinc tetroxy chromate.

Uses: Excellent adhesion promoter to majority of substrates, overcoatable with most single and two pack products as well as powder coating.

Pack Sizes:	Colours:	Thinner:
10 Litre (5ltr base + 5ltr activator)	Yellow	No Thinner Required

Theoretical Spreading Rate: 30m² per litre

Volume Solids: 30%

Dry Film Thickness: (DFT) 10µm

Wet Film Thickness: (WFT) 35 µm

Flash Point: Above 21° C

VOC Content: 780 Grams per litre

Surface Preparation:

Ensure surfaces are clean, dry and free from grease and other contamination before coating. Thoroughly degrease and where applicable, abrade to remove rust and promote good adhesion of the coating. Complex structures may be more effectively cleaned by detergent pressure washing or steam cleaning.

For optimum corrosion protection, mild steel should be blast cleaned to ISO Sa2.5.

Mixing Instructions:

It is essential that the material is thoroughly mixed before use.

Application:

Brush <input type="checkbox"/>	Roller <input type="checkbox"/>	Airless Spray <input type="checkbox"/>	Conventional Spray <input checked="" type="checkbox"/>
Not recommended	Not recommended	Not recommended	

In order to achieve the recommended dft, additional coats may be required depending on the equipment used, spraying techniques and substrate profile.

Drying Times:

Please note drying times are based on temperature at 20°C.

Touch Dry:
10 Minutes

Recoatable:
After 30 minutes

Hard Dry:
1 Hour

Storage:

Keep material in original containers and use within 12 months of delivery. Materials not used should be resealed. Store in a cool, dry place and at temperatures no lower than 10°C.

Precautions:

Materials are both hazardous and flammable and therefore precaution measures should be taken and appropriate P.P.E worn in accordance with the Material Safety Data Sheets and regulations.

Health & Safety:

Please view the product Health & Safety Sheet for information in relation to hazardous identification, first aid measures, fire fighting, accidental release, handling, exposure control, personal protective equipment (P.P.E), disposal and regulatory information.

Additional Info:

The above information should be used as a guide only and is not a guarantee or warranty. New Guard Coatings and our supply partners and manufacturers have provided this information in good faith and is to the best of our knowledge correct at the time of print. 'Guard' is a brand owned by New Guard Coatings Ltd, but this does not imply the manufacture of such product.

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