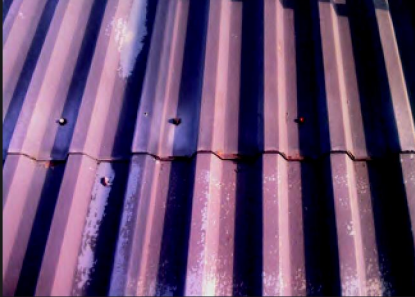


# Edge Lap Protection

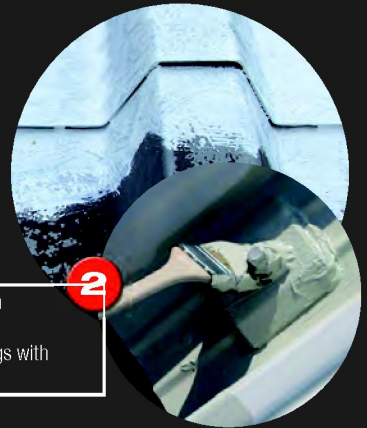
## IN 4 STEPS

Old Plastisol® roof  
BEFORE



1

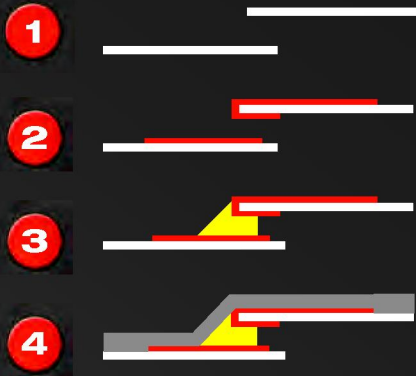
High Pressure Jet Wash (200 bar rotating head nozzle) to remove all loose delaminating Plastisol. Remove rust to St2 mechanical manual preparation. Any badly corroded sheets are to be replaced. Any corroded edges too thin are to be cut back to sound material.



2

Coat the edge lap with Noxyde® 400g/m<sup>2</sup> - minimum 5 cm past junction. Brush as far under the lap as possible. After local manual preparation coat the bolts and any fixings with Noxyde® at 400g/m<sup>2</sup>.

### Schematic overview

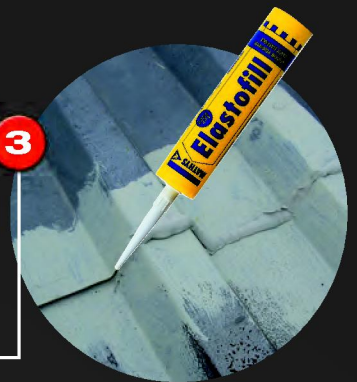


- Prepared Plastisol® Cladding
- Noxyde® - first coat
- Elastofill®
- Noxyde® - top coat

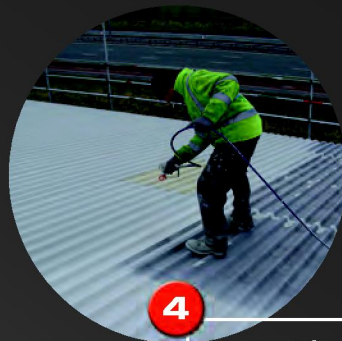
3

Apply Elastofill® 24 hours after drying of the Noxyde. Ensure that the Elastofill is forced in the gap minimum 5 mm along. Maximum gap: 5 mm in one application. If greater than 5 mm, apply again after 24 hours. Maximum is 10 mm.

**TIP:** If the slope of the roof is less than 20°, edge lap reinforcement is required with Dacfill® Fleece. Apply NOXYDE® through the Fleece at 400 g/m<sup>2</sup>



Plastisol® roof  
AFTER



4

Apply Noxyde® in two coats at 400g/m<sup>2</sup> per coat. Total system: 800g/m<sup>2</sup> (350µm dry film thickness). Edge lap treatment total: 1200g/m<sup>2</sup> (with fleece 1.6kg/m<sup>2</sup> 650µm dry film thickness approximately)