



## Guard Water Based Primer

**Description:** Single pack acrylic water based zinc phosphate primer with anti-corrosive properties.

**Uses:** Available in various gloss levels. For the protection and decoration of surfaces such as new, pre-treated and primed metal, certain plastics and interior stable timber or mineral substrates.

<b>Pack Sizes:</b>	<b>Colours:</b>	<b>Thinner:</b>
5 Litre	Red Oxide and Grey – others available upon request.	Water

**Theoretical Spreading Rate:** 14m<sup>2</sup> per litre

**Volume Solids:** 35%

**Dry Film Thickness (DFT):** 25µm

**Wet Film Thickness (WFT):** 75µm

**Flash Point:** N/A

**VOC Content:** 50 Grams per litre

### Surface Preparation:

Ensure surfaces are clean, dry and free from grease and other contamination before coating. Thoroughly degrease and where applicable, abrade to remove rust and promote good adhesion of the coating. Complex structures may be more effectively cleaned by detergent pressure washing or steam cleaning.

For optimum corrosion protection, mild steel should be blast cleaned to ISO Sa2.5

### Mixing Instructions:

It is essential that the material is thoroughly mixed before use.

## Application:

Brush <input checked="" type="checkbox"/>	Roller <input checked="" type="checkbox"/>	Airless Spray <input checked="" type="checkbox"/>	Conventional Spray <input checked="" type="checkbox"/>

In order to achieve the recommended dft, additional coats may be required depending on the equipment used, spraying techniques and substrate profile.

## Drying Times:

*Please note drying times are based on temperature at 20°C.*

**Touch Dry:**  
20minutes

**Recoatable:**  
6 Hours

**Hard Dry:**  
24 Hours

### Storage:

Keep material in original containers and use within 12 months of delivery. Materials not used should be resealed. Store in a cool, dry place and at temperatures no lower than 10°C.

### Precautions:

Materials are both hazardous and flammable and therefore precaution measures should be taken and appropriate P.P.E worn in accordance with the Material Safety Data Sheets and regulations.

### Health & Safety:

Please view the product Health & Safety Sheet for information in relation to hazardous identification, first aid measures, fire fighting, accidental release, handling, exposure control, personal protective equipment (P.P.E), disposal and regulatory information.

### Additional Info:

The above information should be used as a guide only and is not a guarantee or warranty. New Guard Coatings and our supply partners have provided this information in good faith and is to the best of our knowledge correct at the time of print. 'Guard' is a brand owned by New Guard Coatings Ltd, but this does not imply the manufacture of such product.

### Review:

Date of Print: March 2014  
Last Review:

### Contact Information:

UK Head Office:  
New Guard Coatings Ltd  
Sandbeck Way, Wetherby, West Yorkshire, LS22 7DN

USA Head Office:  
New Guard Coatings Inc  
615 South Dupont Highway, Dover, DE, 19901

Tel: +44 (0)1937 586311  
Email: [uksales@newguardcoatings.com](mailto:uksales@newguardcoatings.com)

Tel: +1 (302)-257-5760  
Email: [usasales@newguardcoatings.com](mailto:usasales@newguardcoatings.com)

[www.newguardcoatings.com](http://www.newguardcoatings.com)